





Revision history

Table of revisions

Date	Changed	Rev
October 2020	Restored document	0102
December 2018	Rebranded to Danfoss Power Solutions	0101

2 | © Danfoss | October 2020 BC292365079570en-000102



T70 2 ATEX Transmitter

Contents

Safety instructions		
	General safety	4
	General safety Safety warnings	4
Technical description		
-	Dimensions and identification	6
	Dimensions and identificationStart up	7
Maintenance		
	Maintenance tips	9
	Troubleshooting	9
Charger and battery		
	Technical specifications	10
	Setting up the CB70 battery charger	10
	Setting up the CB70 battery charger	11
	Battery Charging Recommendations	11
	Battery Charging RecommendationsCB70 battery charger dimensions	12



Safety instructions

T70 2 ATEX General Safety

The following safety instructions must be read carefully to install and use the product properly, and to keep it in perfect working condition, and to reduce the risk of misuse.

- Strictly adhere to the installation instructions contained in this document.
- Make sure that professional and competent personnel carry out the installation.
- Ensure that all site and prevailing safety regulations are fully respected.
- Make sure that this document is permanently available to the operator and maintenance personnel.
- Keep the transmitter out of reach of non-authorized personnel.
- Remove the transmission key when the set is not in use.
- Check each working day the STOP button and other safety measures. When in doubt, press the STOP
- Whenever several sets have been installed, make sure the transmitter is the right one. Identify the machine controlled on the label for this purpose on the transmitter or by using the display (in case it has one).
- Service the equipment periodically.
- When carrying out repairs, use spare parts supplied by Danfoss only.



Warning

Potential damage to the operator or the product. Do not use this product on machines in potentially explosive atmospheres unless the model is ATEX/RATEX certified to work in such conditions.

T70 2 ATEX Safety Warnings

Potential damage to operator and product.

Follow the guidelines below to reduce risk of injury to the operator and the product.

- Use the device with the manufacturer's battery and battery charger (if applicable).
- Only allow qualified personnel to operate the equipment.
- Always set the STOP button in the off position when not in use.
- Always press STOP before plugging in tether cable (if applicable).
- Do not operate product when visibility is limited.
- Make sure product is compatible with the machine.
- Avoid knocking or dropping the product.
- Do not use the product if a failure is detected.

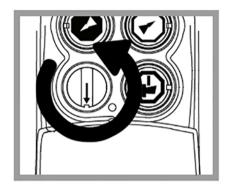
Changes or modifications not approved by Danfoss can void the user's authority to operate this product.

4 | © Danfoss | October 2020 BC292365079570en-000102

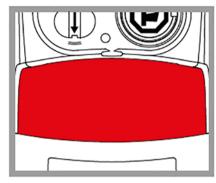


Safety instructions

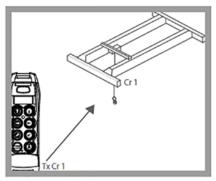
Quick reference precautions



Remove the transmission key only when the set is not in use or to deny the access



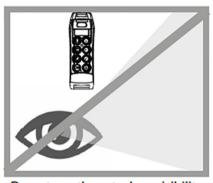
When in doubt, press the STOP button



Make sure the transmitter works with the machine to be handled



After use set the contact key and the STOP button



Do not use the set when visibility is limited



Avoid knocking or dropping the set

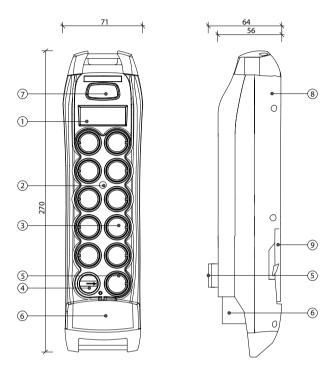


Technical description

T70 2 ATEX dimensions and identification

The illustration and list below describe dimensions, buttons, LEDs and labels of the T70 2 ATEX transmitter.

Dimensions in mm



- 1. Label for crane identification
- 2. LED
- 3. Maneuver push button
- 4. Contact key
- 5. Start button
- 6. STOP button
- **7.** ATEX marking label
- **8.** External and extractable EP70 EEPROM module
- 9. BT06K ATEX battery

6 | © Danfoss | October 2020 BC292365079570en-000102

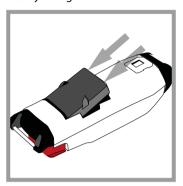


Technical description

T70 2 ATEX start up

Use the information below to properly turn the transmitter ON (OPERATION mode).

1. Place a charged battery in the transmitter. The charge must be done following the instructions of the Battery Chargers' Manual.

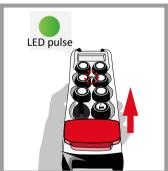


2. Turn the contact key.



3. Push and pull out the STOP button.

LED will flash orange-green pulse. If the transmitter has LCD, it displays the identification of the machine and battery level (only if it has been pre-programmed).





Technical description

4. Press the start button. The green LED will now light to indicate the transmitter is transmitting. Once the Tx is connected, press any maneuver button and its corresponding relay will be activated. Check to make sure all other maneuvers work in a coherent way with the expected movements.



8 | © Danfoss | October 2020 BC292365079570en-000102



Maintenance

T70 2 ATEX maintenance tips

This product is designed for use in an industrial environment that may shorten the product's lifespan. Use these tips to maximize the lifespan of the product.

- Use the hook/belt provided with the transmitter to prevent the transmitter from falling
- Do not clean the transmitter with solvents or pressurized water; use a damp cloth or soft brush for cleaning
- · If the push buttons show signs of deterioration, contact the Authorized Technical Service for repair
- Check if the battery contacts are correct, otherwise replace them.
- Ensure that the product is supplied with AAA alkaline batteries or has a rechargeable battery
- Be sure to recharge or replace battery regularly

Maintenance tips quick reference











T70 2 ATEX troubleshooting

The transmitter has status monitoring LED's which help identify irregularities. The most common signals are contained in the table below:

Color and frequency	Pulse frequency	Description	Action
Green continuous		Working	Operate
Green slow pulses		Latency; no action has been taken for some time	Press START to return to operation mode
Red slow pulses		Low battery signal	Replace or recharge battery
Red fast pulses		EEPROM module missing or corrupt	Check EEPROM and reprogram if necessary
Red double pulses		A maneuver is activated at transmitter start up process; may indicate hardware damage if no order is active	Release maneuver or replace transmitter if necessary
Red continuous		General hardware failure	Replace transmitter

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Charger and battery

CB70 and BT06K specifications

CB70 battery charger

Specification	Value
Standard AC power supply	230 Vca ± 10%, 50
Optional AC power supply	115 Vca, 60 Hz
DC power supply	From 10.5 V to 35V

BT06K ATEX battery

Specification	Value
Voltage	4.8 V
Capacity	500 mAh NiMH
Charging temperature	From 0° to 45° C
Discharge temperature	From -20° to 50° C
Charging mode	Fast (<2h) and intelligent
Weight	70.3 g

The battery is protected by an internal fuse.

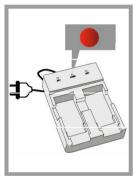
Setting up the CB70 battery charger

Use the information below to properly set up the CB70 batter charger.

The battery charger has two charging compartments that can simultaneously charge two batteries.

1. Connect the charger to a power source using the cable supplied.

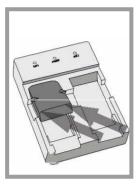
The red LED will switch.





Charger and battery

2. Place the batteries in the compartments of the battery charger.



3. Optional: If charging multiple batteries, wait at least 5 seconds before placing the second battery in the other compartment.

Possible damage to battery!

Be sure to charge batteries in environments with temperatures over 0° C.

CB70 status LEDs

Each battery compartment has an LED that indicates the status of the batteries' charge.

Green LED; pulsingBattery is excessively depletedGreen LED; continuousNormal charging operation modeGreen LED; offBattery charging process is complete

The battery charger must be placed and used out of the danger area.

Battery Charging Recommendations

The battery lifespan is estimated to 500 recharging cycles and is largely dependent on the conditions of use. To maximize the lifespan of the batteries and battery charger, follow these recommendations:

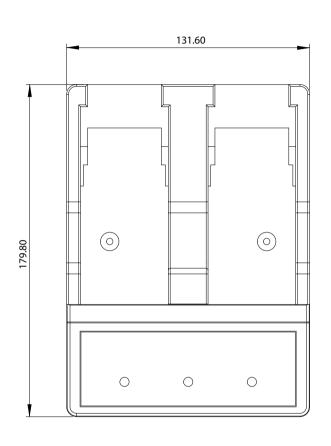
- Do not recharge the battery until it is completely flat, as shown with red LED slow pulse on the transmitter
- Always charge the batteries at temperatures between 0° and 45°C (the batteries will not become fully charged at temperatures exceeding 45°C)
- Do not leave the battery charger or batteries in a direct sunlight
- Charge batteries at least once every six months
- Avoid short circuits between the battery contacts; do not carry charged batteries in toolboxes or next to other metal objects (keys, coins, etc.)
- Always keep contacts clean

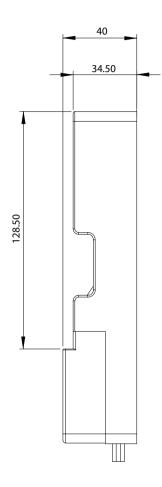


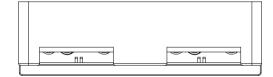
Charger and battery

CB70 battery charger dimensions

Dimensions in mm









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Danfoss Power Solutions (US) Company 2800 East 13th Street Ames, IA 50010, USA Phone: +1 515 239 6000 Danfoss Power Solutions GmbH & Co. OHG Krokamp 35 D-24539 Neumünster, Germany

Phone: +49 4321 871 0

Danfoss Power Solutions ApS Nordborgvej 81 DK-6430 Nordborg, Denmark Phone: +45 7488 2222 Danfoss Power Solutions Trading (Shanghai) Co., Ltd. Building #22, No. 1000 Jin Hai Rd Jin Qiao, Pudong New District Shanghai, China 201206 Phone: +86 21 2080 6201

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